



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-8-2

Job Sheet 180975



Part No: C3-8-2

Job Qty: 2 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG C3-8-2 Rev 3 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/19/18	0.00	0.00	Start Up Small Fab-4		SB
100	Small Fab	2 pcs		7/19/18	0.00	0.10	Small Fab-9		AP
110	QC	2 pcs		7/19/18	0.00	0.00	QC5		SB
130	Packaging	2 pcs		7/19/18	0.00	0.00	Packaging3-2		SB
140	QC21-FG	2 Ea		7/19/18	0.00	0.00	QC21		21 JUL 19 2018

Part Op 100 - 1-Assemble as per DWG sheet 1. ***Note 32446 22-16 crimp connectors supplied loose as per note 1
Descriptions: 130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	4 Ea (2 ea)	90-Start up Operation	5047075
92373A143	Spring Pin	2 Ea (1 ea)	90-Start up Operation	5060721
C3-8-2-1	Solenoid	2 Ea (1 ea)	90-Start up Operation	5092941
C3-8-2-2	Solenoid Pin Spacer	2 Ea (1 ea)	90-Start up Operation	5075400
C3-8-3-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5078032

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	Dart Aerospace Ltd.	4	658	0
	1270 Aberdeen Street	2	98	0
	Hawkesbury, ON K6A 1K7	2	2	0
	CANADA	2	0	0
	TEL : 1 613 632-5200	2	0	0
	Email: sales@dartaero.com www.dartaerospace.com	2	19	0

Container No: S093390



Part: C3-8-2

Job No: 180975

Serial No/Batch: S093390

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/18/18

cations

not be found.

Plex 7/18/18 2:02 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								